

OK Autrod 308L

A continuous solid corrosion resisting chromium-nickel wire.

OK Autrod 308L has a good general corrosion resistance.

The alloy has a low carbon content which makes this alloy particularly recommended where there is a risk of intergranular corrosion.

The alloy is widely used in the chemical and food processing industries as well as for pipes, tubes and boilers.

OK Autrod 308L can be used in combination with OK Flux 10.92, OK Flux 10.93, OK Flux 10.99 or others.

Классификация сварочной проволоки	SFA/AWS A5.9 : ER308L EN ISO 14343-A : S 19 9 L
Одобрения	CE EN 13479 DB 52.039.15 NAKS/НАКС 2.4-4.0 mm VdTUV 12101

Одобрения на материалы выдаются с привязкой к заводу изготовителю. Подробную информацию можно получить в представительствах ESAB.

Тип сплава	Austenitic (with approx. 10 % ferrite) 19% Cr - 9% Ni - Low C
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Хим. состав проволоки					
C	Mn	Si	Ni	Cr	N
0.02	1.9	0.4	9.8	19.8	0.05